


Technical drawing of a mechanical part, likely a nozzle or probe, showing dimensions and callouts. The drawing includes the following dimensions and features:

- Overall length: 225.4
- Length of the main body: 160
- Length of the tapered section: 133
- Maximum length of the tapered section: max.52
- Angle of the tapered section: 4.5°
- Inner diameter of the tapered section: $\phi 20$
- Outer diameter of the tapered section: $\phi 33$
- Outer diameter of the main body: $\phi 51$
- Inner diameter of the main body: $\phi 63$
- Callout 1: Points to the tapered section.
- Callout 2: Points to the main body.
- Callout JF: Points to the nozzle tip.
- Callout JD: Points to the inner diameter of the tapered section.
- Callout N: Points to the nozzle tip.
- Callout ISO7388-2-JF40: Points to the nozzle tip.

- Kühlmitteldurchführung : Zentral (JD)

state of delivery:

- coolant supply: central (JD)

Teile-Liste / Parts List									
Pos. Part	Menge Piece	Benennung	Description		Bezeichnung Designation	ID-Nr.			
1	1	Einstellschraube	setting screw		T2000-2-M16X1X20	6952018			
2	2	Gewindestift	set screw		DIN913-M5X5	6900062			
technische Aenderungen vorbehalten / subject to technical alterations						Gewicht/weight= 2.281 kg			
Schutzvermerk ISO 16016 beachten / refer to protection notice ISO 16016									
Modell 4.1 Freigegeben		Maßstab scale 1:1	A3	Datum	Name	 Bilz Werkzeugfabrik GmbH & Co. KG 73760 Ostfildern/Germany www.bilz.de			
Zeichnung 4.2 Freigegeben			Konst.	14.02.02	MT				
9			Gez.	14.02.02	MT				
8			Gepr.						
7			<div>Spannfutter System ThermoGrip Clamping chuck ThermoGrip system</div>						
6									
5									
4									
3	87/2015	30.03.16					MO		
2	16/05 ; 48/07	03.08.07	MT	Ident Nr.		Bezeichnung / designation	Blatt sheet 1/1		
1	51/2003	25.08.04	BS	6726818				T2000-160/BT40	
Nr. no.	Aenderung change	Datum date	Name	Zeichnungsname: 6726818-M		Änderungen nur im CAD / changes only in CAD			