


Technical drawing of a mechanical part, likely a nozzle or connector, showing a side view and a cross-section. The side view shows a tapered nozzle with a central bore, a flange, and a threaded section. The cross-section shows the internal structure, including a central bore and a threaded section. Dimensions are provided in millimeters (mm). Key dimensions include: overall length 155.4, flange diameter 63, nozzle diameter 21, and nozzle length 90. The drawing is labeled with 'JD' and 'JF'.

- Kühlmitteldurchführung : Zentral (JD)  
state of delivery:  
- coolant supply: central (JD)

Laengennachstellung length adjustment	N = 10 mm	
Restunwucht residual imbalance	U < 1gmm	fuer Futtermasse < 1kg for chuck mass < 1kg
Wuchtguete balance quality	G2.5 25000 1/mm	fuer Futtermasse >= 1kg for chuck mass >= 1kg
Kuehlmitteldurchfuehrung coolant supply	Zentral (JD) / Bund (JF) central (JD) / radial (JF)	
Kuehlmitteldruck coolant pressure	max. 50 bar	
Erwaermungstemperatur heating temperature	max. 350 °C	
schrumpfbare Schafttoleranz shrinkable shank tolerance	h6 / ISO286	

Teile-Liste / Parts List									
Pos. Part	Menge Piece	Benennung		Description		Bezeichnung Designation		ID-Nr.	
1	1	Einstellschraube		setting screw		T0600-2-M5X18		6947302	
2	2	Gewindestift		set screw		DIN913-M5X5		6900062	
technische Aenderungen vorbehalten / subject to technical alterations								Gewicht/weight= 1.174 kg	
Schutzvermerk ISO 16016 beachten / refer to protection notice ISO 16016									
Modell 4.2 Freigegeben		Maßstab scale  1:1		A3	Datum	Name	 Bilz Werkzeugfabrik GmbH & Co. KG 73760 Ostfildern/Germany www.bilz.de		
Zeichnung 4.2 Freigegeben				Konst.	13.02.02	MT			
9				Gez.	13.02.02	MT			
8				Gepr.					
7				<div>Spannfutter System ThermoGrip Clamping chuck ThermoGrip system</div>					
6									
5									
4	87/2015	06.04.16	MO						
3	16/05 ; 48/07	07.08.07	MT	<div>Ident Nr. <b>6726499</b></div> <div>Bezeichnung / designation <b>T0600/BT40</b></div> <div>Blatt sheet 1/1</div>					
2	51/2003	23.08.04	BS						
1	42/2002	08.11.02	MT						
Nr. no.	Aenderung change	Datum date	Name						
Zeichnungsname: 6726499-M				Änderungen nur im CAD / changes only in CAD					